

Sustainable Energy Performance Improvement



What is ISO 50001?

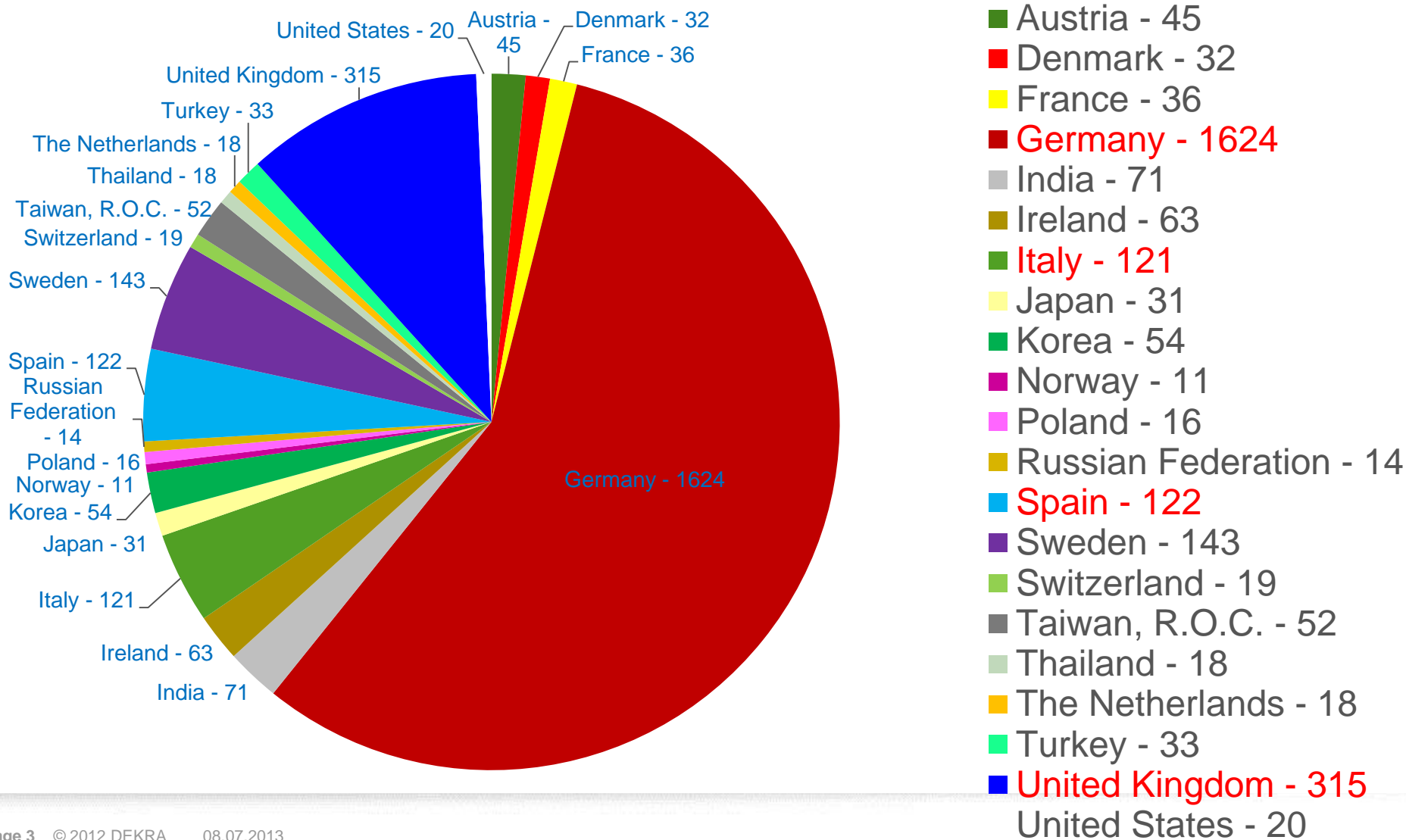
A framework to continually reach energy efficiency targets at the plant level and production processes.

Requires energy performance improvement!

Top management comittment!

ISO 50001- Energy Management

3000 Certificates issued to date worldwide!



Example of the OEMs Certified to ISO 50001

General Motors (3) - Spain, Thailand, Poland

Volkswagen (1) - USA

SEAT (2) - Spain

FIAT (3) – Italy x 2, Spain

Automobili Lamborghini (1) – Italy

Audi (3) – Germany, Belgium, Hungary

Mercedes-Benz (3) – Germany x2 , Spain

Nissan (1) - USA

Subaru of Indiana (1) - USA

Barriers to Energy Efficiency

No management focus



Lack of understanding of financial, economic, and environmental benefits



Lack of skills for Energy Efficiency measurement and projects



Poor monitoring systems and data



Focus on initial costs rather than recurring reductions



Energy Efficiency knowledge resides within individuals rather than the organization



ISO 50001 Case Study: Subaru of Indiana

The energy team and responsibilities



Business Performance Assessment group responsible for EnMS

- Support from Total Production Maintenance group
- Monitor and analyze energy consumption data.

Developed Energy Management Team

- Chaired by Executive Vice President
- Included key members from all critical departments,
- Opened lines of communication
- Everyone worked together to ensure the EnMS was implemented correctly.

Case Study-Subaru of Indiana

ISO 50001 is not ISO 14001 for Energy

- Originally assumed that ISO 50001 same as ISO 14001
- Change “environmental” to “energy”



Similar to ISO 14001 in basic management system requirements, however ISO 50001 entails understanding of:

- How much energy is being used?
- Where energy is being used?
- What is using it?
- How well you are using that energy?

Case Study-Subaru of Indiana

Benefits realized

- ISO 50001 system established tighter control points
- All changes in energy consumption and use more easily recognized
- The impact on CO₂ understood.



Goal

- 5% energy performance improvement over the '12-'16 timeframe.

Results

- FY 2012: 1.2% energy performance improvement
 - At same time production level and hours worked increased
- FY 2013: 7.3% energy performance improvement

Case Study-Subaru of Indiana

FY2012

Energy Improvement Project Capital: **approx. \$1 million**

Energy Savings realized: **\$550,354**

Energy reduction: **25,809 MMBTU** (combined electrical & natural gas)

CO₂ reduction: **5,443 tons**



FY2013

Energy Improvement Project Capital: **approx. \$1.97 million**

Energy Savings realized: **per year** – based on current rate = **\$606,900**

Energy reduction: **162,900 MMBTU** (combined electrical & natural gas)

ISO 50001 and Superior Energy Performance



Results of Early Adapters

SEP Platinum

- 25.8%: Volvo Trucks, NA, Dublin, VA
- 17.1%: Dow Chemical Company, manufacturing plant Texas City, TX
- 15.2%: 3M Canada Company, Brockville, ON

SEP Gold

- 14.9%: Cook Composites and Polymers, Co, Houston, TX
- 10.2%: All Steel, Muscatine, IA
- 10.1%: Cooper Tire, Texarkana, AR

SEP Silver

- 8.1%: Dow Chemical Company, energy systems plant, Texas City, TX
- 9.6%: Owens Corning, Waxahachie, TX
- 7.2%: Nissan, NA, Smyrna, TN
- 5.6%: 3M, Cordova, IL

Mature Energy Pathway-SEP Silver

- >15%: Bridgestone, Wilson, NC

<http://www.superiorenergyperformance.net/results.html>

Thank you!

